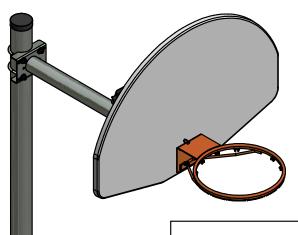
## Straight Post Backboard Systems



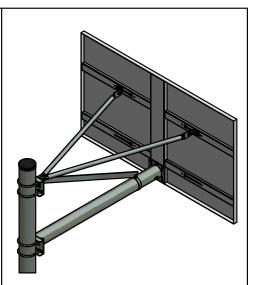


Models with Braces

AAB35 & AAB45

Catalog Packages

PK3511, PK3531, PK4531, PK4541, and PK4551



Models with Struts and Braces

AABS45-5, AABS60, and AABS65

Catalog Packages

PK6010, PK6051, and PK6091

Α

## **Installation and Assembly Instructions**





Gared Holdings, LLC 9200 E. 146th St. Noblesville, IN 46060

#### STRAIGHT POST BACKBOARD SYSTEM

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# **A** WARNING

ONLY AUTHORIZED PERSONNEL SHOULD INSTALL AND/OR MAKE ADJUSTMENTS TO THIS EQUIPMENT. ANY ATTEMPT BY UNAUTHORIZED PERSONNEL TO ADJUST EXTENSION ARM, BACKBOARD, OR GOAL MAY RESULT IN DAMAGE TO THE EQUIPMENT OR SERIOUS PERSONAL INJURY.

This guide will provide information on the proper assembly and installation methods of your straight post backboard system.

Please note that a Bill of Materials is being included with this guide. Please check that all of the parts called out on the Bill of Materials are present prior to beginning assembly and setup. This manual refers to all models of the Gared Straight Post Backboard system and therefore some parts shown in the Bill of Material may not be required on your model. Refer to the assembly instructions for correct parts to be used in the installation.

Please do not substitute for factory parts. Please contact the Gared Customer Service department and allow them to determine if substitute parts are acceptable.

It is recommended that an individual who has been properly trained perform assembly and set up of the backstop. No one under the age of 18 should attempt assembly or set up of the unit, unless properly supervised.

To prevent normal wear and tear from shortening the life of the unit, preventative maintenance inspections and repairs should be performed at least once per year. If the units are subject to high or unusual usage, inspections should be scheduled to occur more frequently. If items are found to be nonconforming, replacements can be ordered from Gared Sports and/or Performance Sports Systems or one of our authorized dealers. When contacting Customer Service, please have information regarding the dealer/installer who sold the unit, the name of the project, and any applicable warranty information.

Performance Sports Systems 800-848-8034 www.perfsports.com Gared Sports
800-325-2682
www.garedsports.com
CustomerService@garedsports.com

#### Installation and Assembly Instructions





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	Package Component List											
	Catalog Package	Post	Arm	Board	Board Goal		Strut	Brace Kit				
	PK3511	AAB35-1	AAB35-2	1750	39WO	AAB35-12	NONE	15A353942				
" O.D.	PK3531	AAB35-1	AAB35-2	BB48A38	726	AAB35-12-BB60	NONE	15A353942 & 15B603949				
3 1/2" w/ 3" w/	AAB35	AAB35-1	AAB35-2	* Braces and Brace	kits shown are for	AAB35-12	NONE	15A353942				
	AAB35R	AAB35-1	AAB35-2R	all boards except	Acrylic and Glass	AAB35-12	NONE	15A353942				
	PK4531	AAB45-26	AAB45-27	1245T	240	AAB35-12	NONE	15A453943				
	PK4541	AAB45-26	AAB45-27	1750B	240	AAB35-12	NONE	15A453943				
'0.D.	PK4551	AAB45-26	AAB45-27	1260B	240	AAB35-12	NONE	15A453943				
4 1/2" ( w/ 4' (	AAB45	AAB45-26	AAB45-27			AAB35-12	NONE	15A453943				
	AAB45R	AAB45-26	AAB45-27R		kits shown are for Acrylic and Glass	AAB35-12	NONE	15A453943				
	AABS45-5	AABS45-1	AABS45-2			AABS45-14	AABS45-12	15A553950				
O.D. ext	PK6051	AABS60-32	AABS60-33	1272B	7550	AABS45-14	AABS45-12	15A603944				
9/16" O.D. w/ 5' ext	PK6091	AABS60-32	AABS60-33	BB72G50	5500	AABS45-14	AABS45-12	15A603944 & 15B603949				
5 9, w	AABS60	AABS60-32	AABS60-33	* Braces and Brace all boards except	kits shown are for Acrylic and Glass	AABS45-14	AABS45-12	15A603944				
' O.D.	PK6010	AABS65-32	AABS65-33	1272B	7550	AABS65-47	AABS65-45	15A653945				
6 5/8" w/ 6'	AABS65	AABS65-32	AABS65-33	* Braces and Brace all boards except	kits shown are for Acrylic and Glass	AABS65-47	AABS65-45	15A653945				
	* Bra	ces and Brace k	cits for Acrylic	and Glass backboar	ds will be:	AAB35-12-BB60		Listed Kit +				

Note 1) AAB35 backboard options are: 1750, or BB48A38

AAB45 backboard options are: 1245T, 1260B, or 1750B AAB60 backboard options are: 1272B, or BB72G50 AAB65 backboard options are: 1272B, or BB72G50

Note 2) AAB35 goal options are: 39WO (used with all except 1266 & BB48A38), & 726 (used with BB48A38)

AAB45 goal options are: 240 (used with all except 1266 & BB60A38)

AAB60 goal options are: 7550 (used with 1272B), 5500 (used with BB72G50) AAB65 goal options are: 7550 (used with 1272B), 5500 (used with BB72G50)

Note 3) The brace P/N AAB35-12 (used on AAB35 and AAB45) is for all backboards except the BB48A38, BB60A38, BB60G38, BB72A38, & BB72G50 which uses brace P/N AAB35-12-BB60

Note 4) This brace attach kit is only required when installing the BB48A38, BB60A38, BB60G38, BB72A38, or BB72G50 backboard

## **Installation and Assembly Instructions**





Gared Holdings, LLC 9200 E. 146th St. Noblesville, IN 46060

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15B603949

#### PARTS LIST

				Quantit	у		
Item	Part Number	AAB35	AAB45	AABS45-5	AABS60	AABS65	Description
	AAB35-1	1					POST 3.5 OD X .16 WALL X 126"L.
	AAB45-26		1			-	POST 4.5 OD X .187 WALL X 162"
1	AABS45-1			1			POST 4.50D X .187WALL X 186"LONG
	AABS60-32		-		1	-	POST, 5 9/16" OD X 186"LG, GALV
	AABS65-32		-		-	1	POST 6.63 OD X .280WT X 186"LONG
	AAB35-2	1			-		AAB EXTENSION ARM - 3.0 FT.
	AAB45-27		1		-		AAB EXTENSION ARM - 4.0 FT.
2	AABS45-2			1			ARM WELDMENT, 5FT. EXT 57.5"
	AABS60-33				1		AABS60 EXTENSION ARM - 5.0 FT.
	AABS65-33					1	AABS65 EXTENSION ARM - 6.0 FT.
3	See Note 1	1	1	1	1	1	BACKBOARD
4	See Note 2	1	1	1	1	1	GOAL
	AAB35-12	2	2		See Note 3		BRACE,UPPER 1.5"O.D. X 31.25"FORMED
5	AABS45-14			2	2		UPPER BRACE - AABS
	AABS65-47					2	BRACE,UPPER AABS 6' EXTENSION
6	AABS45-12			1	1		STRUT - AABS 5 FT. EXT.
U	AABS65-45					1	STRUT - AABS 6 FT. EXT.
	15A353942	1					AAB35 HARDWARE KIT
	15A553950			1			AABS45-5 HARDWARE KIT
7	15A453943		1				AAB45 HARDWARE KIT
	15A603944				1		AABS60 HARDWARE KIT
	15A653945					1	AABS65 HARDWARE KIT
7.1	AAB35-3	1	1	1			CLASP, POST, 3.5 I.D. X 1" WIDE
7.1	AAB60-34				1	1	CLASP, POST, 4.5 I.D. X 1"WIDE
	AAB35-30	1	1				CLASP EXTENSION CUT/PUNCHED
7.2	AABS45-13			1			POST HANGER FOR 4.5" POST
/.2	AABS60-41				1		POST HANGER FOR 5.5625" PIPE
	AABS65-41					1	POST HANGER FOR 6-5/8"" POST
7.3	AABS35-18	2	2	4	4	4	MOUNTING BRACKET CUT/PUNCH/FORMED
	101051274	2					U- BOLT, 1/2"x 3 1/2"x 6"
7.4	AABS45-25		2	4			U-BOLT,1/2-13 FOR 4.5"I.D.
/ .4	AABS60-43				4		U-BOLT,1/2-13 X 7.75"LG. 5.594ID
	AABS65-43					4	U-BOLT - FOR 6.625 PIPE
	101651196	1					CAP, VINYL, 3 1/2"
7.5	101651197		1	1			CAP, VINYL, 4 1/2"
'.5	101651198				1		CAP, VINYL, 5 9/16"
	101651199					1	CAP, VINYL, 6 5/8"
7.6	501-5-18-16	1	1	1	1	1	BOLT, CARRIAGE 5/16-18 UNC X 1
7.7	501-6-16-16	2	2	2	2	2	BOLT, CARRIAGE 3/8-16 UNC X 1
7.8	502-6-16-16	2	2	4	4	4	HEX BOLT, 3/8-16 UNC X 1
7.9	502-6-16-20	3	3				HEX BOLT, 3/8-16 UNC X 1.25
7.5	502-6-16-28			1	1	1	HEX BOLT, 3/8-16 UNC X 1.75
7.10	541-5-18	1	1	1	1	1	HEX NUT 5/16-18

NOTE: ADD "R" TO EXTENSION ARM PART NUMBERFOR REAR MOUNT GOAL.

Continued Next Page

## **Installation and Assembly Instructions**

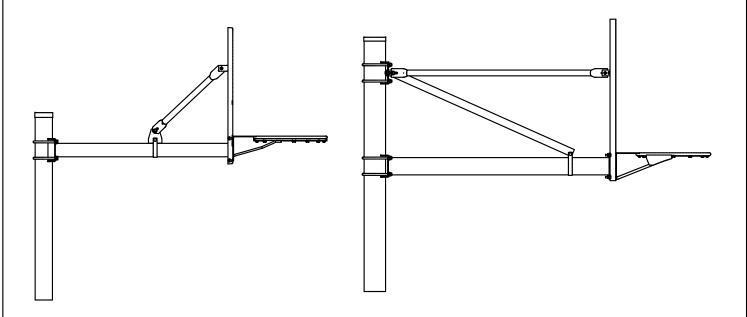




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#### PARTS LIST

Itom	Do at Ni mahan			Quantit	у		Description
Item	Part Number	AAB35	AAB45	AABS45-5	AABS60	AABS65	Description
7.11	541-6-16	5	5	7	7	7	HEX NUT 3/8-16
7.12	541-8-13	4	4	8	8	8	HEX NUT 1/2-13
7.13	561-5	1	1	1	1	1	FLAT WASHER 5/16
7.14	561-6	6	6	8	8	8	FLAT WASHER 3/8
7.15	561-8	4	4	8	8	8	FLAT WASHER 1/2
7.16	562-5	1	1	1	1	1	SPLIT LOCK WASHER 5/16
7.17	562-6	5	5	7	7	7	SPLIT LOCK WASHER 3/8
7.18	562-8	4	4	8	8	8	SPLIT LOCK WASHER 1/2
8	15B603949		-	See Note	4	•	KIT, BRACE ATTACH BB48-BB60-BB72
		BB48	BB60	BB72			
8.1	401651363	2	2	2			BRACKET, BOARD BRACE MTG AAB & GN
8.2	502-5-18-24Z	4					HEX BOLT, 5/16-18 UNC X 1.5
8.3	502-6-16-24		2	2			HEX BOLT, 3/8-16 UNC X 1.5
8.4	541-5-18	4					HEX NUT 5/16-18
8.5	541-6-16		2	2			HEX NUT 3/8-16
8.6	561-5	4					FLAT WASHER 5/16
8.7	561-6		2	2			FLAT WASHER 3/8
8.8	562-5	4					SPLIT LOCK WASHER 5/16
8.9	562-6		2	2			SPLIT LOCK WASHER 3/8



AAB BRACE CONFIGURATION

AABS BRACE CONFIGURATION

## **Installation and Assembly Instructions**





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Tools Required:

Spade

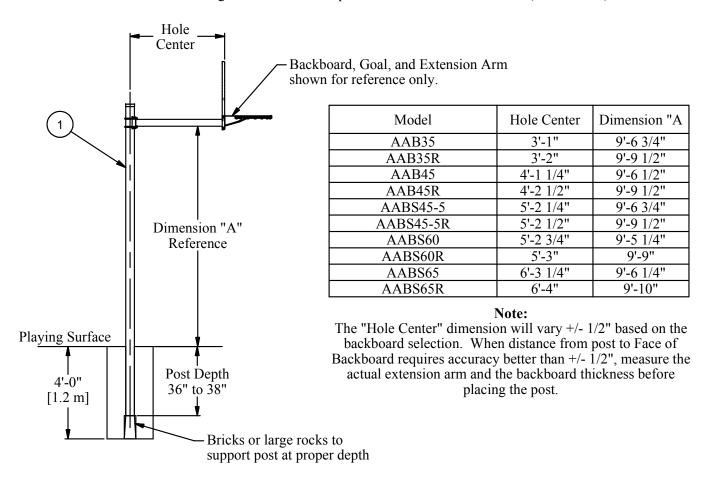
Shovel

Hammer

1/2", 9/16", 5/8', and 3/4" Wrenches

Blocking and nails to support the post during installation of concrete

Mark the center of the hole to be dug. The center of the post is shown in the chart below (Hole Center).



Dig a hole a minimum of 24" in diameter and 48" deep minimum.

Place bricks or large rocks in the center of the hole to support the post at the correct height. Brace and support the post to hold it plumb.

Mix concrete and pour into hole and around the post to fill the hole. Slope concrete away from the post to provide drainage.

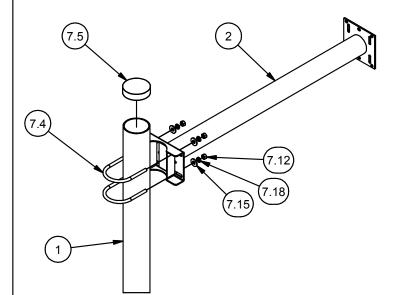
Allow concrete to set before attempting to install extension arm, board and goal.

## **Installation and Assembly Instructions**



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#### AAB Extension Arm Installation

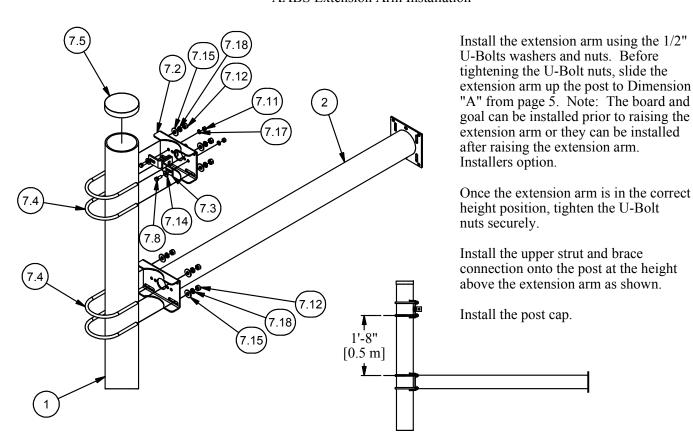


Install the extension arm using the 1/2" U-Bolts washers and nuts. Before tightening the U-Bolt nuts, slide the extension arm up the post to Dimension "A" from page 5. Note: The board and goal can be installed prior to raising the extension arm or they can be installed after raising the extension arm. Installers option.

Once the extension arm is in the correct height position, tighten the U-Bolt nuts securely.

Install the post cap.

#### **AABS Extension Arm Installation**

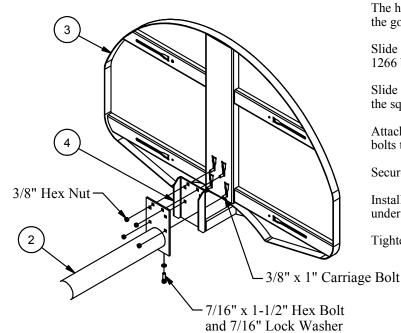


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#### 1266 or 1266B Backboard & 66T or 266 Goal Installation



The hardware for mounting the backboard and goal is supplied with the goal and is not part of the parts list on page 2.

Slide the head of the 3/8" x 1" carriage bolts into the slots on the 1266 backboard.

Slide the backboard onto the goal with the carriage bolts through the square holes on the goal.

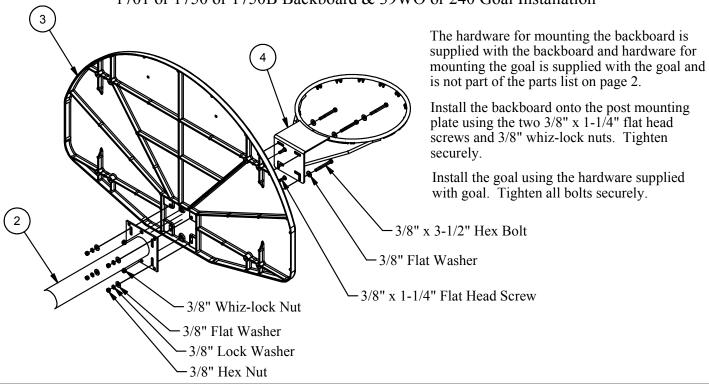
Attach the board and goal to the post by sliding the carriage bolts through the holes on the post mounting plate.

Secure all four bolts with the 3/8" nuts.

Install the 7/16" x 1-1/2" hex bolt and lock washer on the underside of the goal into the backboard.

Tighten all bolts and nuts.

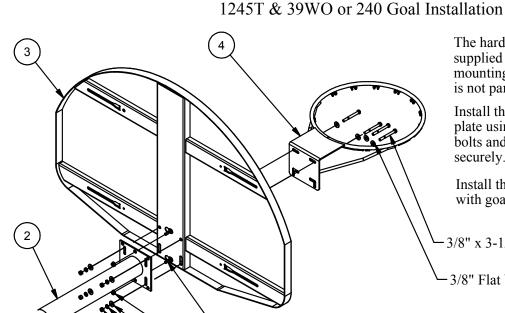
#### 1701 or 1750 or 1750B Backboard & 39WO or 240 Goal Installation



#### **Installation and Assembly Instructions**



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The hardware for mounting the backboard is supplied with the backboard and hardware for mounting the goal is supplied with the goal and is not part of the parts list on page 2.

Install the backboard onto the post mounting plate using the two 3/8" x 1-1/4" carriage bolts and 3/8" whiz-lock nuts. Tighten securely.

Install the goal using the hardware supplied with goal. Tighten all bolts securely.

3/8" x 3-1/2" Hex Bolt

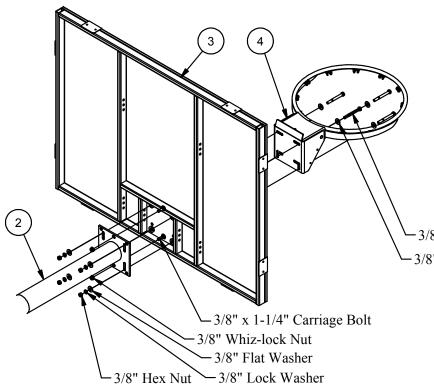
3/8" Flat Washer

### BB48A38 or BB60A38 & 726 GOAL

3/8" x 1-1/4" Carriage Bolt

-3/8" Whiz-lock Nut -3/8" Flat Washer -3/8" Lock Washer

3/8" Hex Nut



The hardware for mounting the backboard is supplied with the backboard and hardware for mounting the goal is supplied with the goal and is not part of the parts list on page 2.

Install the backboard onto the post mounting plate using the two 3/8" x 1-1/4" carriage bolts and 3/8" whiz-lock nuts. Tighten securely.

Install the goal using the hardware supplied with goal. Tighten all bolts securely.

-3/8" x 3-1/2" Hex Bolt

3/8" Flat Washer

## **Installation and Assembly Instructions**





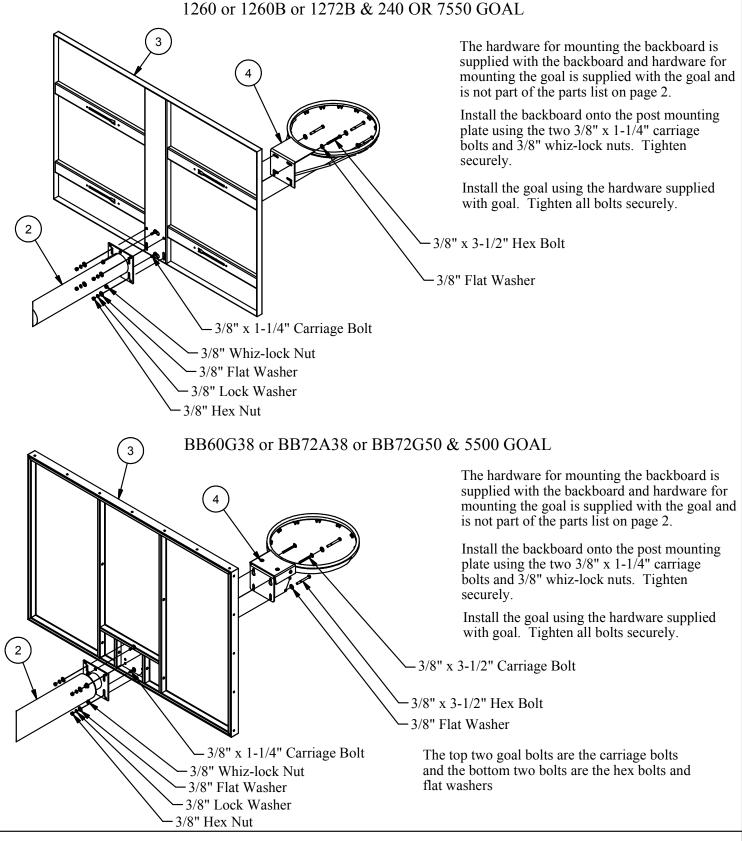
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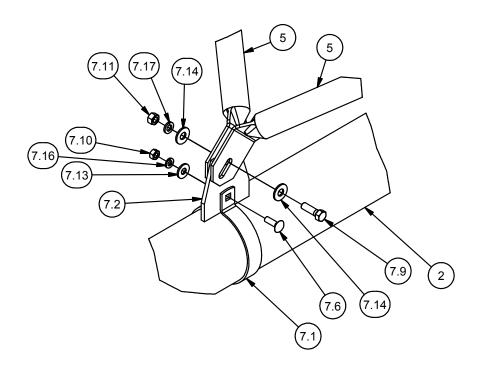




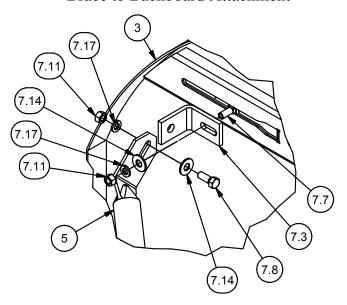
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The following illustrations and instructions apply ONLY to the AAB models. See sheet 10 for the AABS Brace and Strut illustrations.

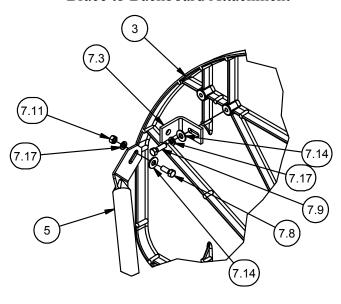
### AAB35 and AAB45 Brace to Arm Attachment



## Fan or Rectangular Steel Backboard Brace to Backboard Attachment



# Fan Aluminum Brace to Backboard Attachment



## **Installation and Assembly Instructions**





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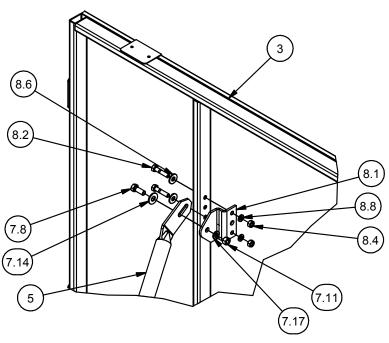
#### STRAIGHT POST BACKBOARD SYSTEM

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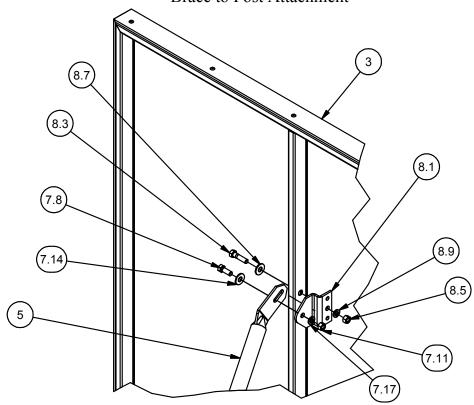
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## BB48A38 Brace to Post Attachment



BB60A38 or BB60G38 or BB72A38 or BB72G50 Brace to Post Attachment



## **Installation and Assembly Instructions**



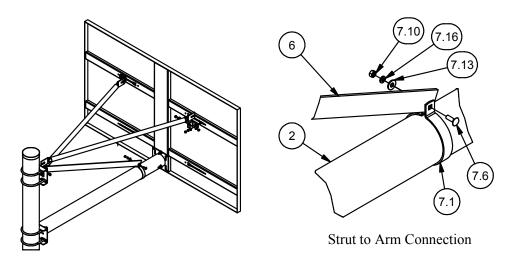


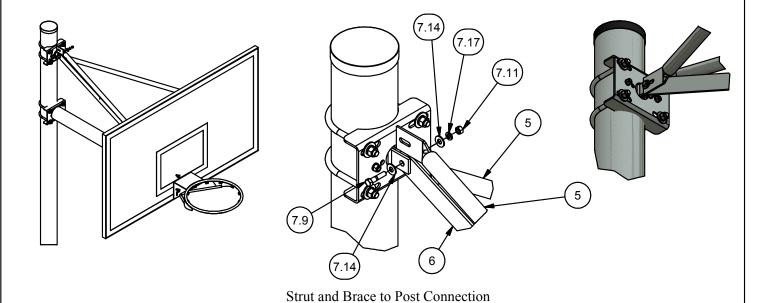
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#### **AABS Strut and Brace Installation**





Brace to backboard connections for AABS models is the same as for AAB models shown on pages 10 and 11.

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